Flexible in approach, firm on results.



February 2025

Consumer led E-Waste Market Assessment

redseer

Report

Bangalore. Delhi.

© 2024 Redseer confidential and proprietary information

QUALIFICATIONS, ASSUMPTIONS AND LIMITING CONDITIONS

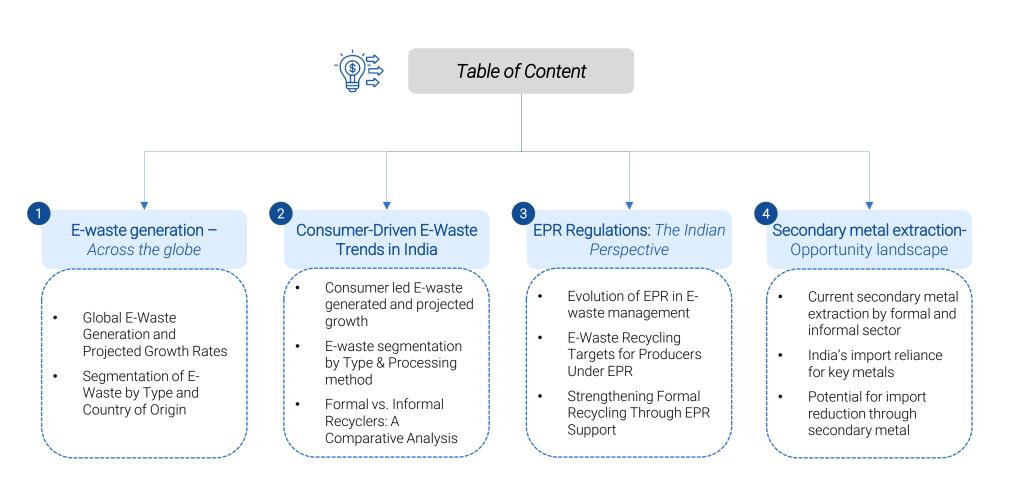
This report is for the exclusive use of the RedSeer client named herein. This report is not intended for general circulation or publication, nor is it to be reproduced, quoted or distributed for any purpose without the prior written permission of RedSeer. There are no third party beneficiaries with respect to this report, and RedSeer does not accept any liability to any third party.

Information furnished by others, upon which all or portions of this report are based, is believed to be reliable but has not been independently verified, unless otherwise expressly indicated. Public information and industry and statistical data are from sources we deem to be reliable; however, we make no representation as to the accuracy or completeness of such information. The findings contained in this report may contain predictions based on current data and historical trends. Any such predictions are subject to inherent risks and uncertainties. RedSeer accepts no responsibility for actual results or future events.

The opinions expressed in this report are valid only for the purpose stated herein and as of the date of this report. No obligation is assumed to revise this report to reflect changes, events or conditions, which occur subsequent to the date hereof.

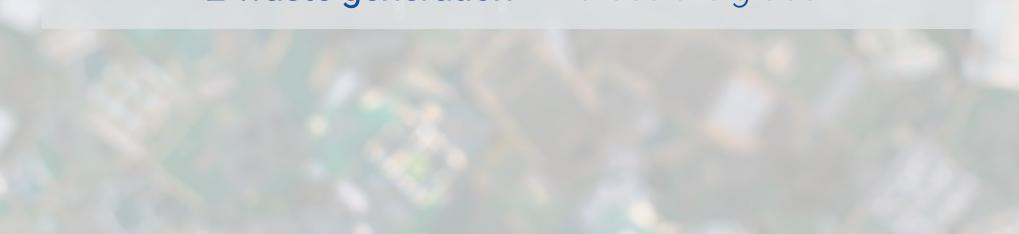
All decisions in connection with the implementation or use of advice or recommendations contained in this report are the sole responsibility of the client. This report does not represent investment advice nor does it provide an opinion regarding the fairness of any transaction to any and all parties.

Key themes covered across the report

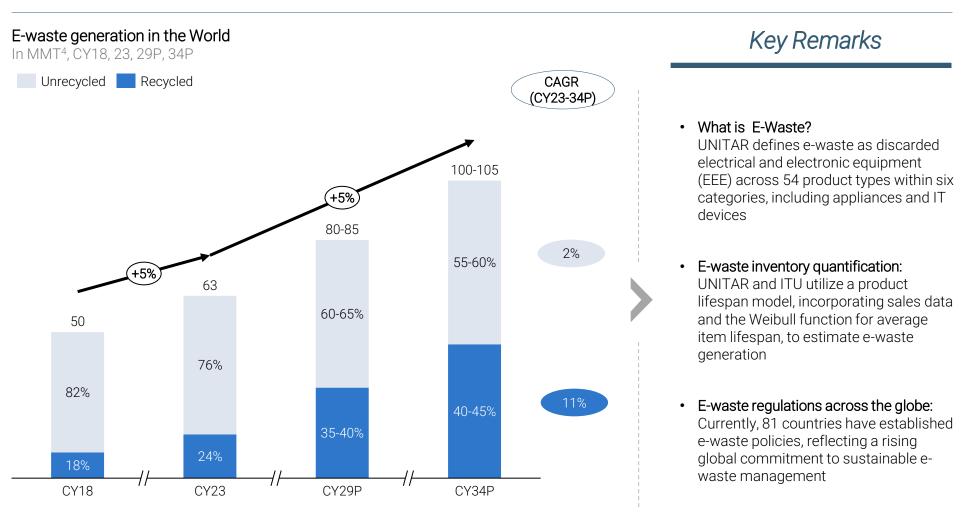


E-waste generation – Across the globe

1



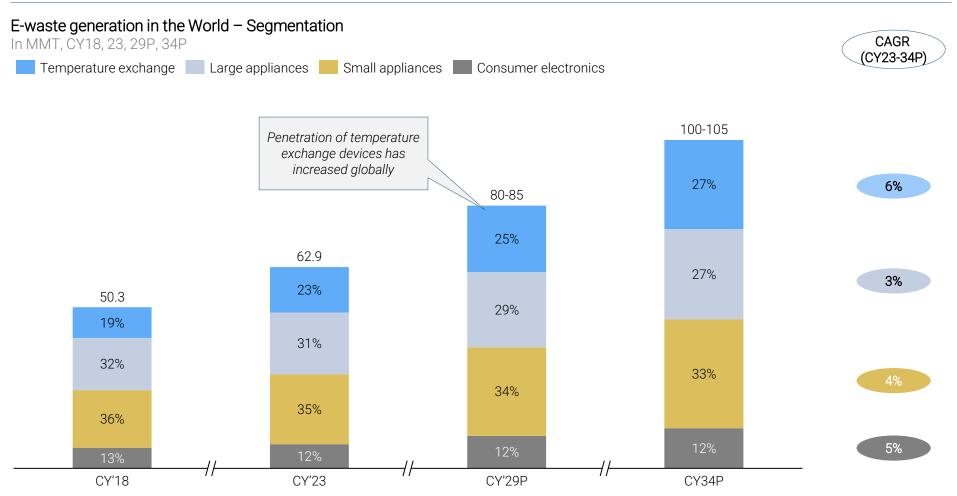
Based on Global e-waste monitor data, ${\sim}63~\text{MMT}$ of e-waste is generated globally in CY23



Note(s): (1) UNITAR: United Nations Institute for Training and Research (2) ITU: International Telecommunication Union (3) The Weibull function models the time until events like failure or disposal, estimating the lifespan and obsolescence rates of electronic products (4) MMT: Million Metric Tonnes (Bn Kgs) (5) Lithium-ion batteries have been excluded

Source (s): Redseer analysis, Global e-waste monitor

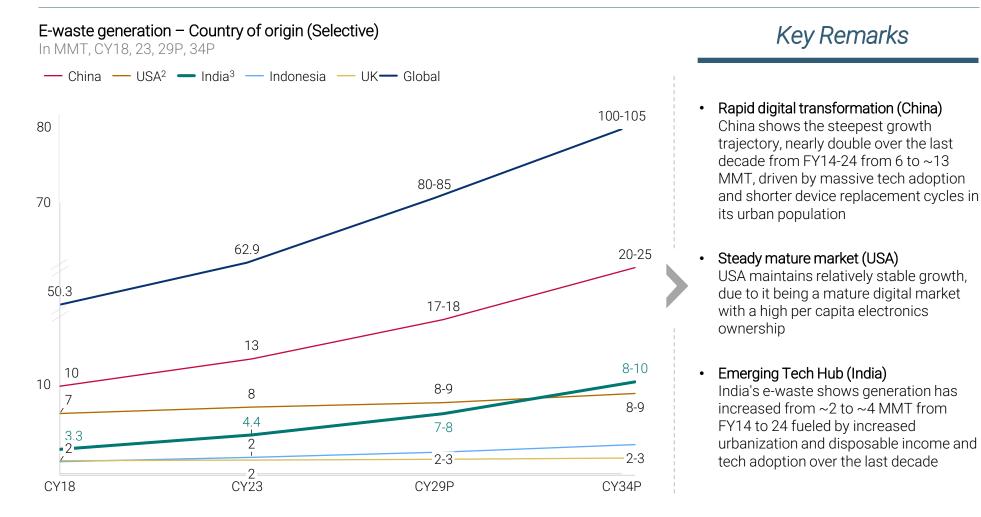
Temperature exchange items and consumer electronics are expected to grow the fastest in next 10 years



Note(s): (1) Temperature exchange includes refrigerators, air conditioners, radiators, coolers, etc. (2) Large appliances include washing machines, dishwashers, and TVs etc. (3) Small appliances include set-top boxes, routers, fans, cookers, microwaves, toasters, chimneys, ovens, lights, lamps, and photovoltaic cells etc. (4) Consumer electronics include phones, tablets, laptops, monitors, peripherals, chargers, printers, and cameras etc.

Source (s): Redseer analysis, Global e-waste monitor

India ranks 3rd in e-waste generation globally trailing China and USA



Note(s): (1) The UK includes Great Britain and Northern Ireland (2) The Dip in US e-waste production can be primarily attributed to the National stewardship policy of the US (3) Redseer estimates are 10% lower than, e-waste generation figures sourced from UNITAR's Global E-Waste Monitor Report 2024 depicted in above graph

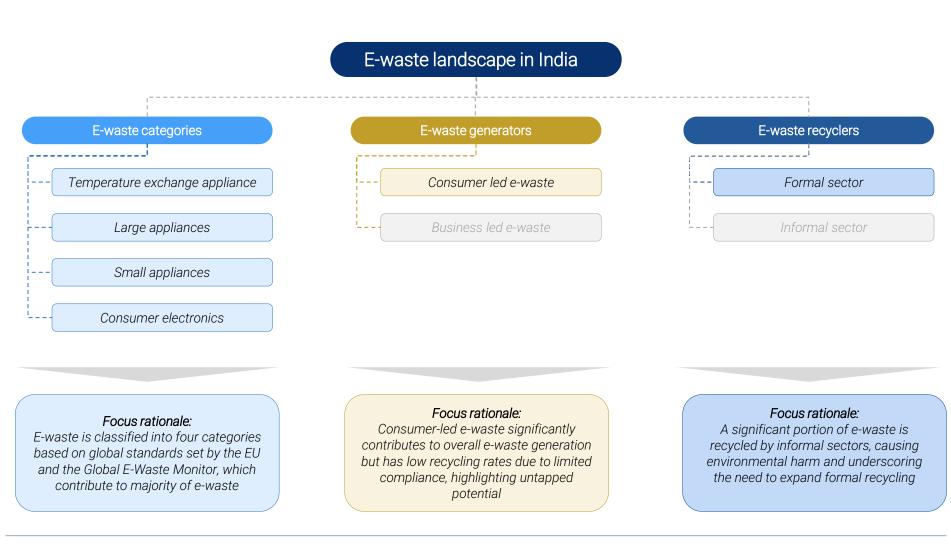
Source (s): Redseer analysis, Global e-waste monitor



E-Waste Trends in India

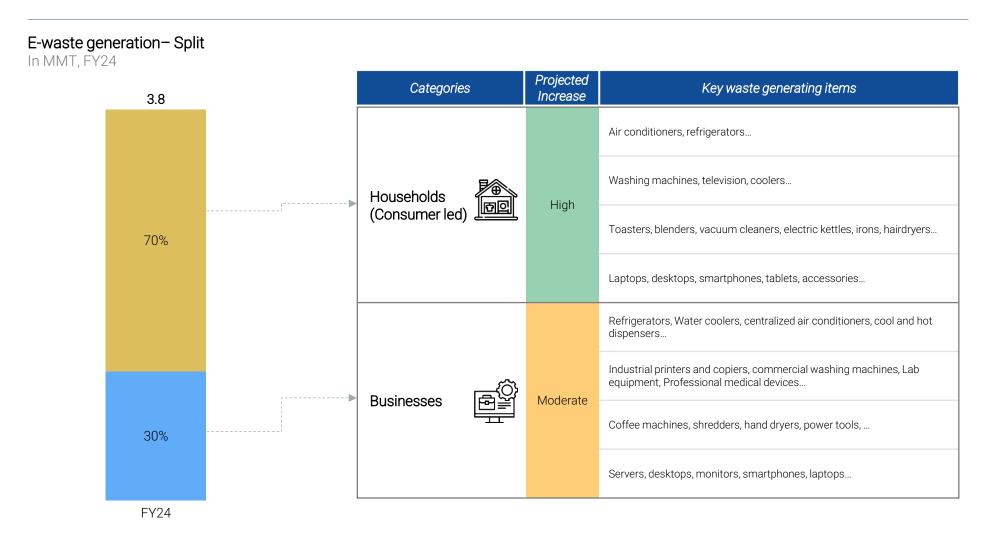


The report focuses on analyzing the consumer-driven e-waste landscape in India



© Redseer

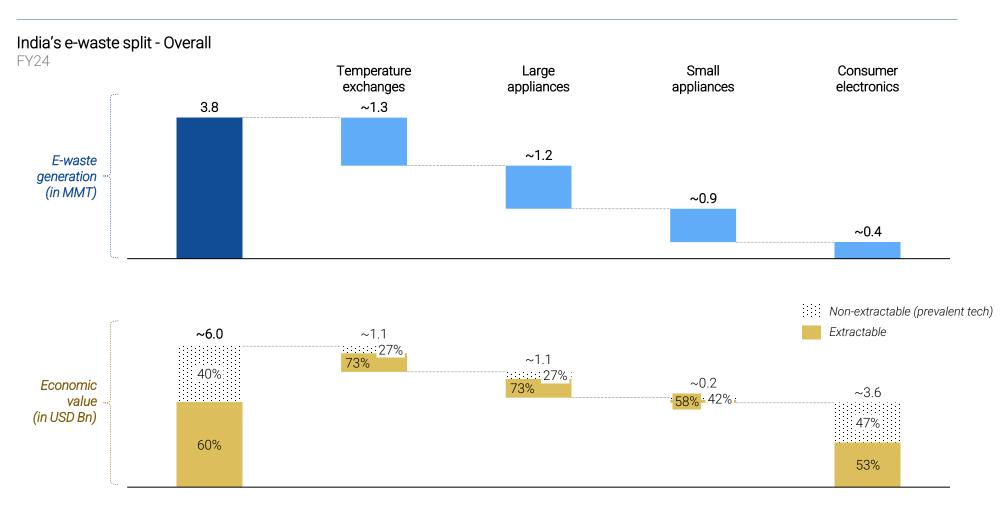
E-waste is primarily generated through 2 channels, with households accounting for ${\sim}70\%$ of the annual total



Note(s): (1) High: 10-15% CAGR, Moderate: 5-10% CAGR (2) Businesses includes government (3) As per E-waste monitor India's e-waste generation in FY'24 would be ~4.4

Source(s): Secondary Research, Redseer analysis

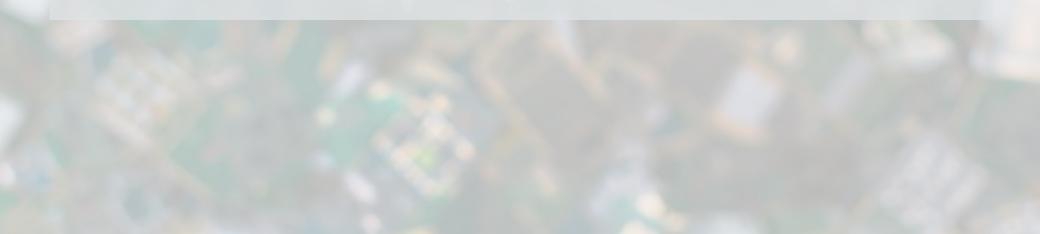
India generated 3.8 MMT of e-waste in FY24 with an estimated economic potential of ~USD 6 Bn from recoverable materials through metal extraction



Note(s): (1) Temperature exchange includes refrigerators, air conditioners, radiators, coolers, etc.; (2) Large appliances include washing machines, dishwashers, and TVs (3) Small appliances include set-top boxes, routers, fans, cookers, microwaves, toasters, chimneys, ovens, lights, lamps, and photovoltaic cells (4) Consumer electronics include phones, tablets, laptops, monitors, peripherals, chargers, printers, and cameras (5) Economic value refers to the value of metals present in e-waste (5) \$ 1 = INR 83

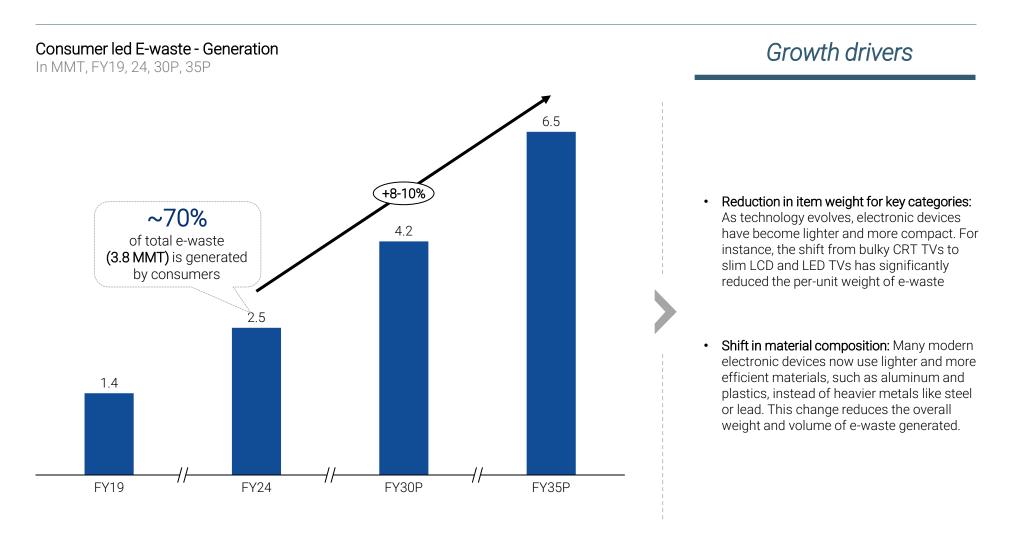


Consumer-driven E-Waste in India



India

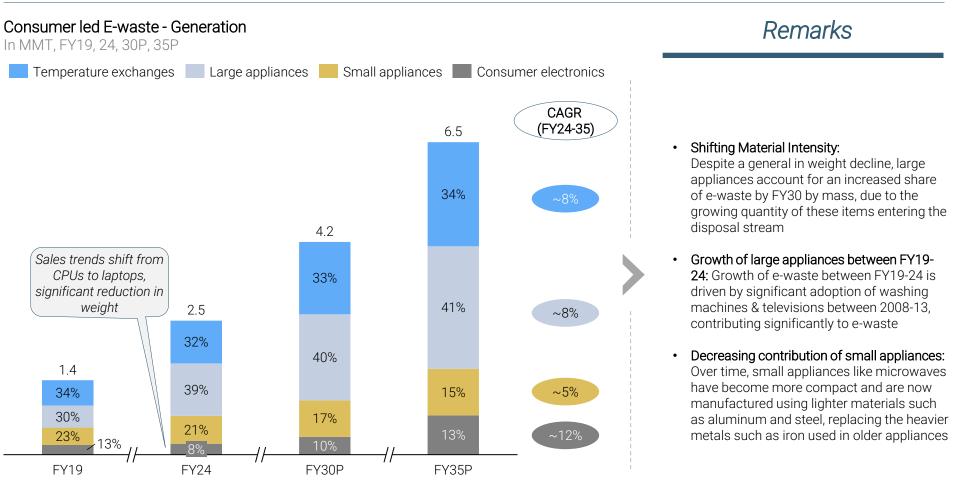
Consumer led e-waste stands at 2.5 MMT in FY24 and is expected to grow at a CAGR of 8-10% over the next decade



Note(s): (1) Consumer e-waste includes large appliances, small appliances, consumer electronic items, and other household electronic/electrical items

India

~70% of consumer led e-waste is generated by large appliances & temperature exchange items...

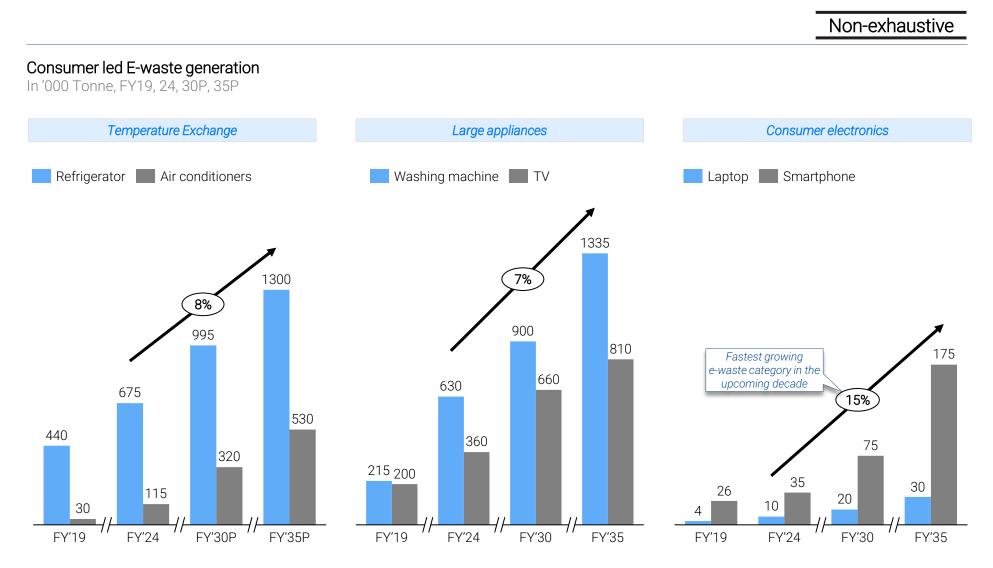


Note(s): (1) Temperature exchange includes refrigerators, air conditioners, radiators, coolers, etc.; (2) Large appliances include washing machines, dishwashers, and TVs (3) Small appliances include set-top boxes, routers, fans, cookers, microwaves, toasters, chimneys, ovens, lights, lamps, and photovoltaic cells (4) Consumer electronics include phones, tablets, laptops, monitors, peripherals, chargers, printers, and cameras (5) Large appliance e-waste grew faster between FY'19-24 due to increased adoption of items in the purchase year

Segmentation

India

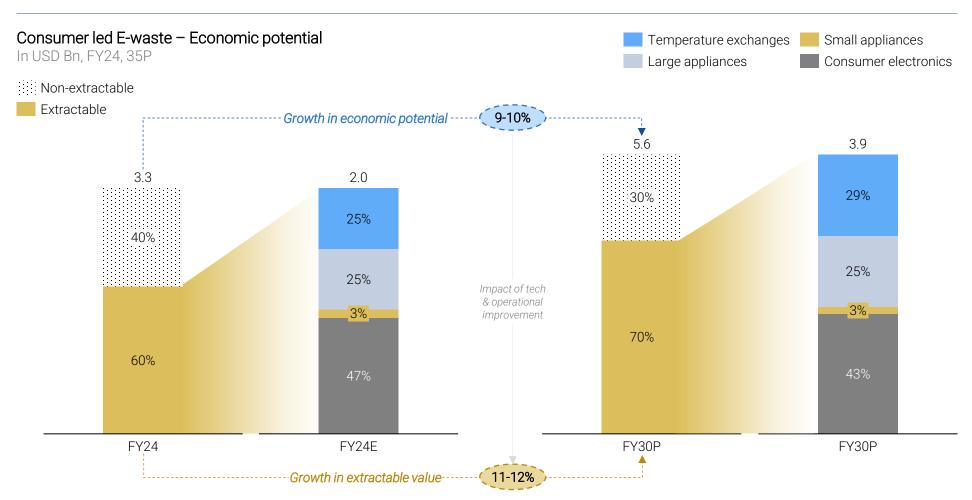
...and few items across each category contribute to majority of e-waste



Note(s): (1) List of appliances is non exhaustive; (2) Representation of appliances accounting for more than 30-40% of the total category weight (3) Numbers are rounded off to 5

India

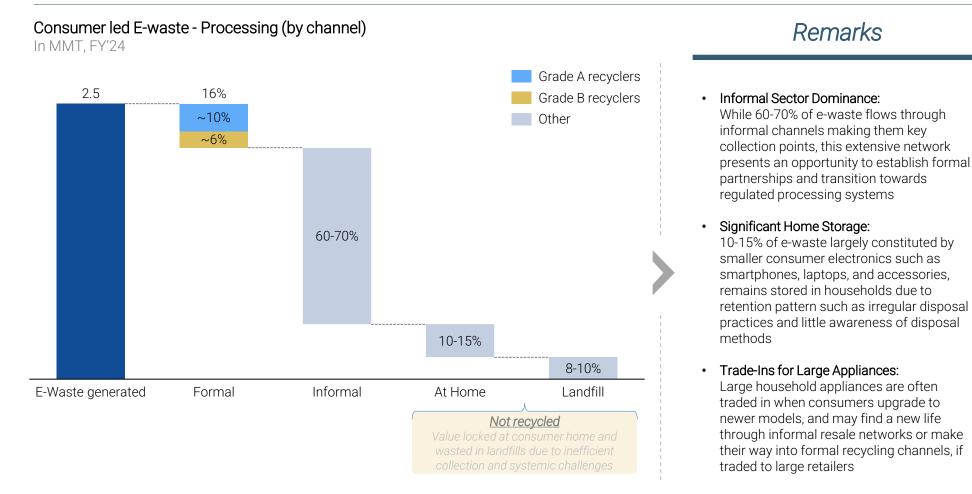
Consumer led e-waste in FY24 holds an toal economic potential of ~ USD 3.3 Bn from recoverable materials



Note(s): (1) Economic potential of materials refers to the value of metals and plastic content at current prices present in e-waste (2) Temperature exchange includes refrigerators, air conditioners, radiators, coolers, etc.; (3) Large appliances include washing machines, dishwashers, and TVs (4) Small appliances include set-top boxes, routers, fans, cookers, microwaves, toasters, chimneys, ovens, lights, lamps, and photovoltaic cells (5) Consumer electronics include phones, tablets, laptops, monitors, peripherals, chargers, printers, and cameras

India

~70% of consumer e-waste continues to flow through informal channels

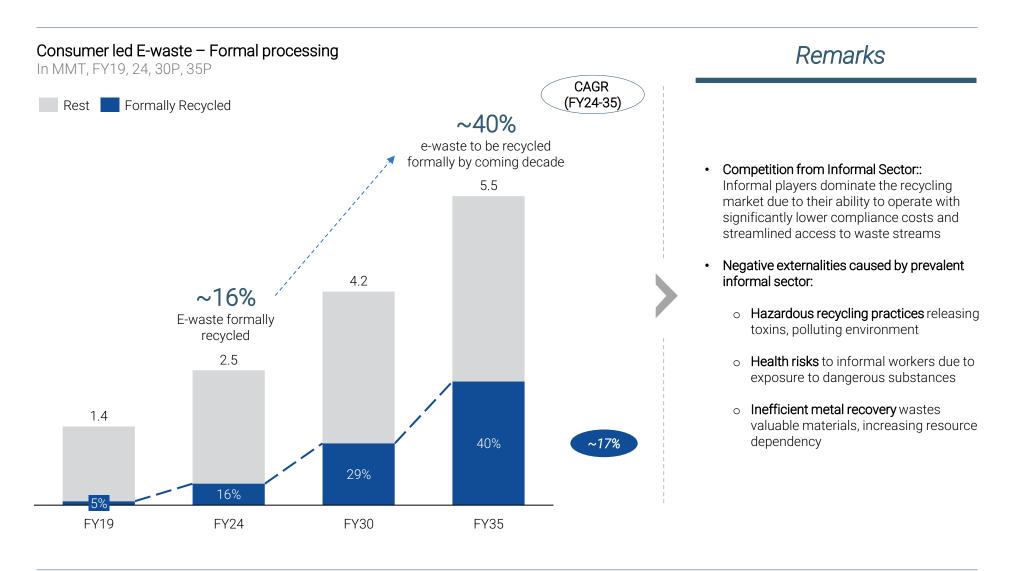


Note(s): (1) Formal recycling - E-waste is processed by authorized facilities adhering to environmental regulations, includes Grade A recyclers, and Grade B recyclers. (2) Grade A Recyclers employ advanced tech for metal recovery from e-waste with minimal environmental and have obtained recycler's license from CPCB (3) Grade B recyclers are dismantlers focusing on disassembling e-waste into components and preliminary metal extraction and registered as dismantler with CPCB (4) Informal Sector - Unregulated workers handle e-waste using unsafe methods to extract valuable materials (5) At Home - E-waste is stored in households without proper disposal (4) Landfill - E-waste is discarded in landfills, causing pollution and resource loss

Source(s): Expert interaction(s), Desk Research, Redseer analysis

India

Formal e-waste recycling is set to grow ~17% but will cover only 40% of e-waste in a decade

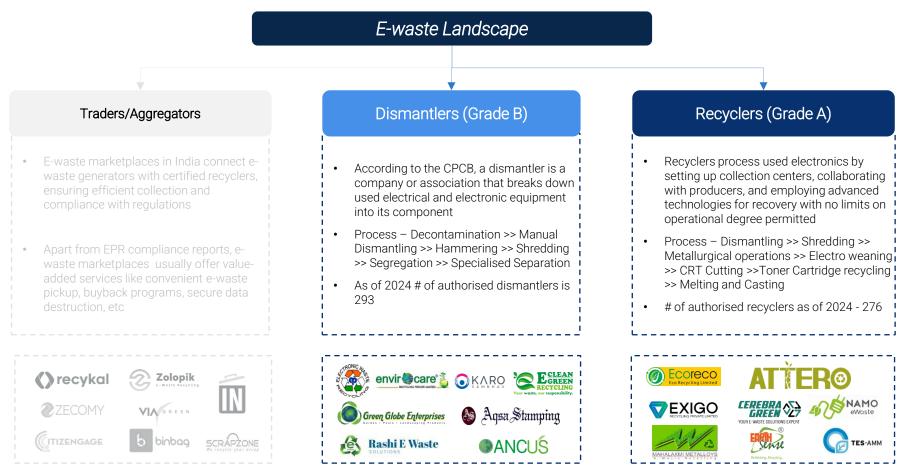


India's current formal system has 595 authorized dismantlers and recyclers with a capacity of ${\sim}1.8$ MMT as of FY24

Indian e-waste management landscape

Formal

Non-exhaustive



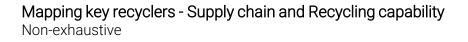
Source(s): CPCB, Desk Research, RedCore analysis

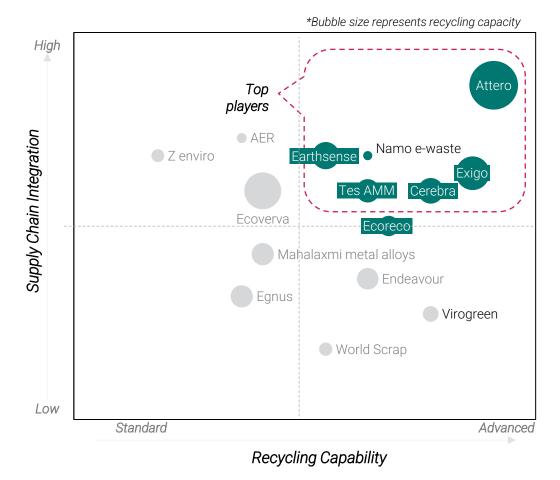
Note(s): (1) Number of recyclers as per CPCB dashboard as on December 2024

Formal

Overview

However, only a few players in India have advanced recycling capabilities





Definition

• Supply Chain Integration

- Low: Limited reach with few collection centres, basic D2C procurement, and minimal pin code and mobile app access
- High: Extensive network with numerous collection centres, strong D2C presence, broad pin code coverage, and easy mobile app access
- Recycling Capability
- Standard: Basic recycling, partial PCB processing, limited rare earth, and metal extraction, often requiring third-party support
- Advanced: Full in-house recycling, high PCB processing, and efficient rare earth and metal extraction without external help

Benchmarking

Majority of recyclers rely on traders and aggregators for e-waste sourcing...

Intensity Low High

Business benchmarking - Indian E-waste Recyclers

Formal

Parameters		Attero	Exigo	Namo e-waste	Cerebra	TES AMM	Earth Sense	Ecoreco ³
Founding year		2010	2012	2014	1992	2007	2008	2017
Offerings	D2C Pickups	\checkmark	×	~	×	✓	✓	\checkmark
	Marketplace	\checkmark	×	×	×	×	×	×
	EPR partnering	\checkmark	✓	~	\checkmark	✓	✓	\checkmark
	Mobile app	\checkmark	×	×	×	×	×	\checkmark
	E-waste traders							
	Bulk Consumers							
Sourcing channel split	OEMs							
	Online bidding							
	Retailers							
	Individuals							
Coverage	# Recycling plants	4*	2	4	1	3	5	1
	Plant location	Uttarakhand, Karnataka, Maharashtra, Haryana	Haryana	Haryana & Maharashtra	Karnataka	Karnataka, Telangana & Haryana	Tamilnadu, Karnataka, Telangana, Maharashtra & Haryana	Maharashtra
	Coverage	Pan India	100+ cities	NA	25+ centers	NA	20+ centers	100+ centers

Note(s): *3 plants are proposed to be setup in next 2-3 months (1) E-waste Traders: Trade e-waste; Bulk Consumers: Large producers (e.g., FMCG, IT); Online Bidding: Auction platforms like MSTC; Retailers: Sell electronics to consumers; Individuals: Dispose of personal devices; OEMs: Device manufacturers (2) Ecoreco also operates a consumer donation channel, allowing individuals and corporations to donate their e-waste free of cost

Source(s): Expert interaction(s), Desk Research, RedCore analysis

.... And exhibit low EBITDA margins

Formal

Operation and financial KPIs – Indian E-waste Recyclers

		Operational KPI (FY24)				Financial Performance (FY24)			
		Operational Capacity (in MT)	Volume recycled (In MT)	Capacity Utilization(%)	Metal recovery(#)	Revenue (INR Cr)	Gross Margin	EBITDA Margin	EPR ⁴ (% of Revenue)
	ATTER©	1,44,000	72,000	50%	22+	446	23%	8%	20%
Indian Players		69,000	10,000 ¹	15%	15+	74 ²	21%	6%	10-20%
Indian I	MAMO eWoste	1,00,000 ³	NA	NA	5+	59 ²	12%	7%	5-10%
	Beneficip.	45,000	20,023 ¹	45%	5+	132²	26%	7%	NA
ayers	CEREBRA ®	40,000	NA	NA	10+	231 ¹	30%	20%	NA
Inť'l players	TES-AMM	47,040	NA	NA	10+	281 ²	35%	21%	NA

Note(s (1) FY'22 data (2) FY'23 data (3) As mentioned on their website (4) EPR Revenue: Extended Producer Responsibility (EPR) refers to fees paid by manufacturers in exchange for metal recycling certificates issued by recyclers, as mandated under the E-Waste (Management) Rules, 2022.

Source(s): Tofler,Expert interaction(s), Desk Research, RedCore analysis

Benchmarking

PCB recycling and Rare earth extraction (REE) capabilities are limited to a few large players Attero has the most comprehensive and scalable PCB and REE capabilities

Recycling capabilities comparison⁵

Formal

							Y Present & verified	L Claimed	Not present	
	REE Metal	PCB	Precious Metal	Pure Non Ferrous Metals	Scrap Non Ferrous Metal	Ferrous Metal	Plastic	Glass	Carbon Credits	
ATŤER ©	Y	Y١	Υ	Υ	Y	Υ	Υ	Υ	Y	
	L	L	L	N	Y	Y	Y	Υ	N	
eWaste	L	L	L	N	Υ	Y	Y	Y	N	
CEREBRA [®]	N	L	L	N	Y	Y	Υ	Y	Ν	
TES-AMM	N	L	L	N	Y	Y	Y	Y	Ν	
Rethinking.Recycling.	N	L	L	N	Y	Y	Y	Υ	N	
Ecoreco	N	L	L	N	Y	Y	Y	Υ	N	

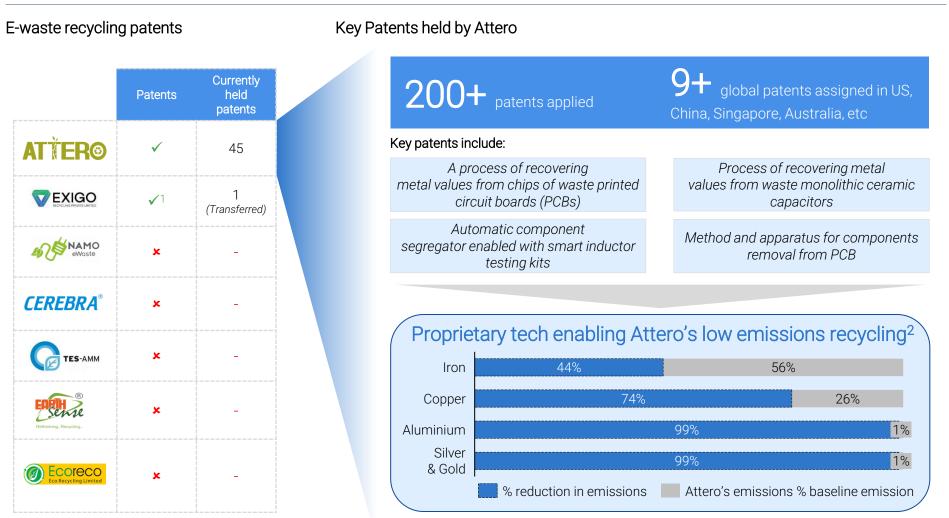
Remarks

- Comprehensive Recycling Advantage: Attero is the only players with verified and comprehensive capabilities for Printed Circuit Board (PCB) recycling and precious metal refining
- Capability Gaps in Key Players: While most players handle common materials like plastic and non-ferrous metals, limited expertise in PCB and REE processing among competitors signals missed opportunities for value creation
- GHG emissions: Attero recycles base metals (Iron, aluminum, copper) with 40-80% and precious metals (gold, silver) with 99% lower GHG emissions than the baseline

Note(s): (1) Attero's PCB recycling capability is verified (2) REEs include the 15 lanthanide elements on the periodic table, plus the transition metals scandium and yttrium (3) Precious metal includes gold, silver, platinum, palladium (4) Ferrous metals include iron and steel (5) Non-ferrous metals include copper, aluminum, etc. (6) Recycling capabilities are benchmarked based on information available on company websites and public documents, including annual reports and earnings calls.

Source(s): Expert interaction(s), Company website(s), Desk Research, RedCore analysis

Attero is the only recycler in India with self-generated patents, along with certifications from an international ESG auditor and ISO 14064 for GHG reduction

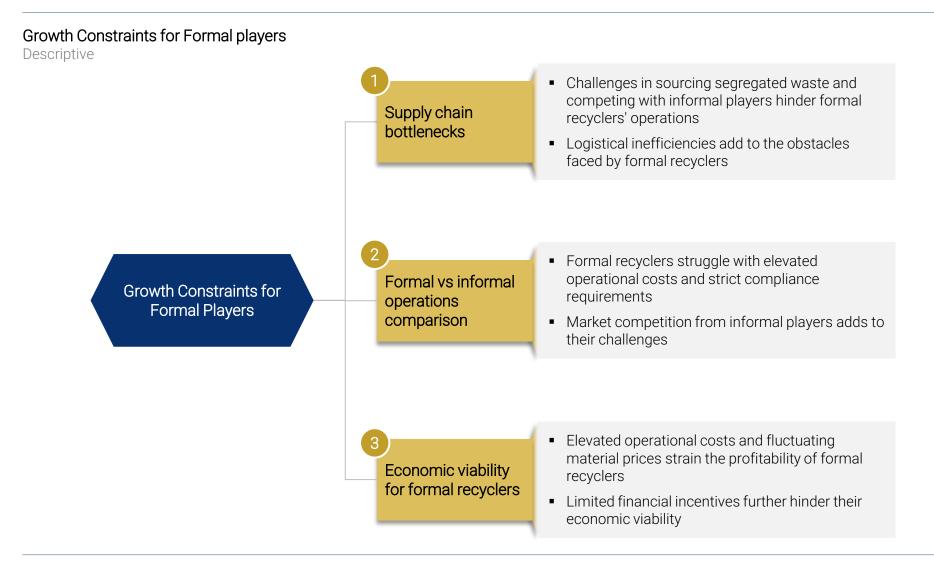


Note(s): (1) Patent held by Exigo is shared via technology transfer by CSIR NML Jamshedpur (2) Attero is the only player with certified GHG emission reduction from a renowned international ESG auditor and holds ISO 14064 certification for GHG emissions verification

Source(s): Expert interaction(s), Desk Research, RedCore analysis

India

Addressing three key constraints could unlock significant growth opportunities for the formal recycling sector



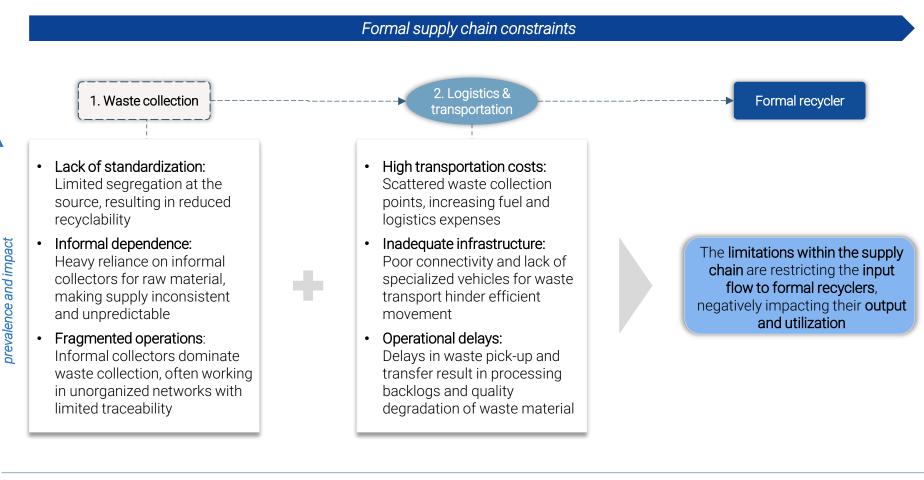
Sourcing and logistical inefficiencies limit the availability of high-quality recycling materials for formal players

Supply chain bottlenecks

India

Descriptive

Increasing order of



2 The operational differences with the informal sector further amplifies these bottlenecks

Unfavourable

Formal vs. Informal: Evaluation

India

Descriptive

	ে ব্র Raw material dependency	্ঞ) জ ড্র্র্জ Sensitivity to price fluctuations) (り Dperational costs	了 ③ Profit margins	Compliance with regulations			
Informal sector	Low (Superior collection through strong direct collection)	Low (Direct access to e- waste from customer)	Low (Use of unskilled labour & low level equipment)	High (Comparatively higher)	NA (Operate outside the purview of regulations)			
Formal sector High (Reliant on intermediaries for quality materials)		High High (Fluctuation due to taxes & metal prices) High compliance, ski labour, machinery cos		Low (Single digits due to high capital & operational costs)	High (Mandatory and penalised compliances)			
Above challenges are fuelled by :								
Cost Structure Policy Gaps Market Potential								
Formal recyclers regulatory complian costs, whereas inform from a low-o	ce and operational nal recyclers benefit	regulatory compli costs, whereas info	rs are burdened by ance and operational ormal recyclers benefit v-cost model.	Formal recyclers could capture higher- value markets with appropriate support, while informal recyclers risk stagnation without formalization				

India

3 And results in reduced margins for formal players in e-waste recycling

Contribution margin comparison: Formal vs Informal recyclers

Indicative

Dortiouloro	Comp	arison	Demortre		
Particulars	Formal recyclers	Informal recyclers	Remarks		
Revenue	130	125	Formal recyclers have better yield as compared to informal recyclers		
Cost	(125-130)	(110-115)	Higher for formal players due to additional cost heads		
Waste sourcing	100	100	Assumed to be 100 for both type of players; per kg material procurement cost is 10-20% cheaper for informal players		
Logistics	7-8	2-3	High logistics cost for formal channel as the collection cen are far from recycling facilities		
Labour and wages	6-7	8-9	Skilled labour adds to the efficiency of formal players as compared to informal requiring more resources		
Energy and utilities	4-5	1-2	High end equipments in formal sector leads to greater energy consumption		
Equipment and maintenance	3-4	0-1	High end equipments used in formal recycling as against ba equipment used in informal recycling		
Legal and compliance costs	3-4	-	Nil compliance cost for informal sector due to no regulatory oversight		
Contribution margin	0-5	10-15	Informal sector has a higher net margin over formal players		
i	1	1	- L		
Single-digit and often negative margins make it unsustainable for formal players to operate without external support	Single digit margins	Double digit margins	Hefty margins due to a localized strong collection network and low operational costs, due to the absence of compliance standards		

Source (s): Expert interaction(s), Desk Research, Company filings, Redseer analysis

Policy interventions on both demand and supply sides will be crucial to accelerating the growth of the formal sector

Demand and supply policy interventions Descriptive

India

Demand side

How can policy interventions drive participation in formal e-waste recycling through incentives and awareness initiatives ?

Nationwide E-Waste Collection Networks

- Establish easy-to-access collection points across the country
- Similar to the UK's well-developed drop-off network for e-waste, ensuring consumers can easily dispose of e-waste for recycling

Incentivize E-Waste Returns

Policy incentives should offer financial incentives or discounts for consumers returning their old electronics for recycling, similar to Japan's "Take-Back" programs Policy Interventions

Supply side

How can policy intervention enhance the infrastructure and systems for efficient and accessible e-waste collection and recycling ?

Extended producer responsibility

• (EPR): Enforce EPR policies, making producers responsible for recycling endof-life products, as seen in Germany and India

Mandate for Green Metals in Manufacturing

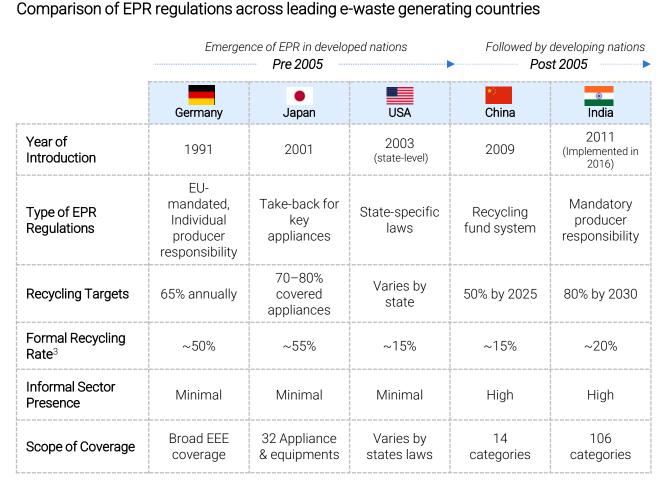
• Effective from 2028, India will mandate 5% of non-ferrous materials in new products to be recycled metals



EPR Regulations: The Indian Perspective



India revised its EPR regulations in 2016 to enhance implementation



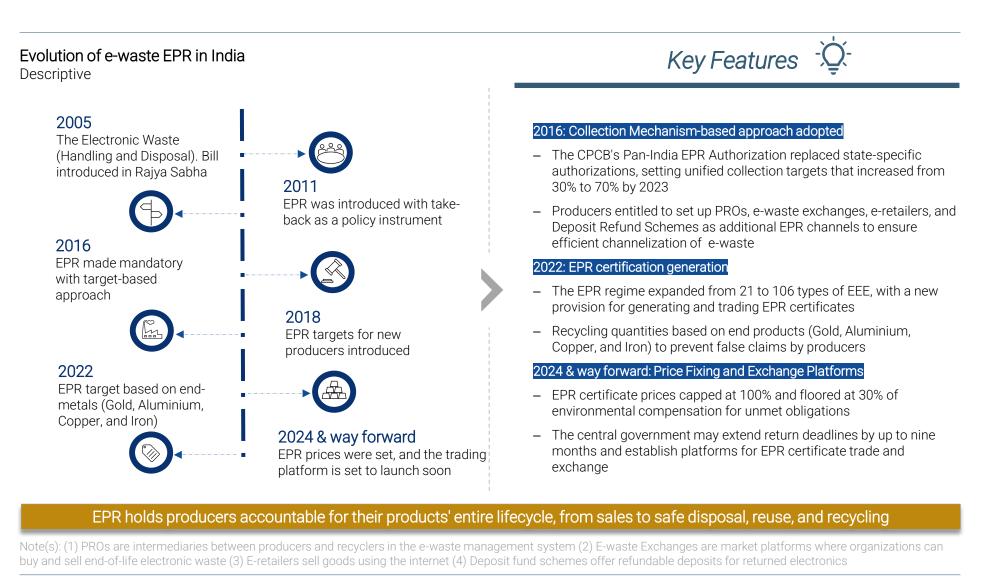
Key Remarks

- Effective Systems in Developed Markets: Germany and Japan showcase the highest formal recycling rates (85–90%), driven by stringent enforcement, broad product coverage, and minimal informal sector interference
- Challenges in Emerging Markets: India and China face significant challenges with informal sectors dominating ~70% of e-waste management, limiting the impact of formal EPR frameworks despite ambitious recycling targets
- Diverse Approaches to EPR: While developed nations focus on compliance and broad product categories, developing nations emphasize fund-based systems to incentivize recycling amidst limited formal infrastructure

Note(s): (1) Recycling Fund System (China):Producers pay into a government-managed fund to subsidize formal recycling operations (2)Individual Producer Responsibility (Germany):Producers are responsible for collecting and recycling their products at end-of-life, covering costs to meet targets (3) Formal recycling rates for countries except India is as per Global E-waste monitor report, 2024

Source (s): Desk Research, Redseer Analysis

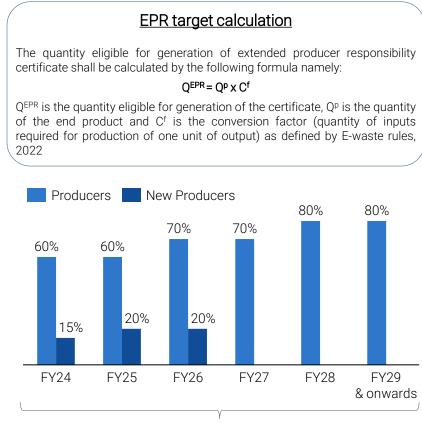
Indian EPR regulations have transitioned from voluntary initiatives by producers to mandated & target-driven obligations



India

EPR targets for producers began at 30% in FY17 and are set to rise to 80% by FY29, with the inclusion of additional e-waste categories

E-waste recycling targets – Producers Descriptive

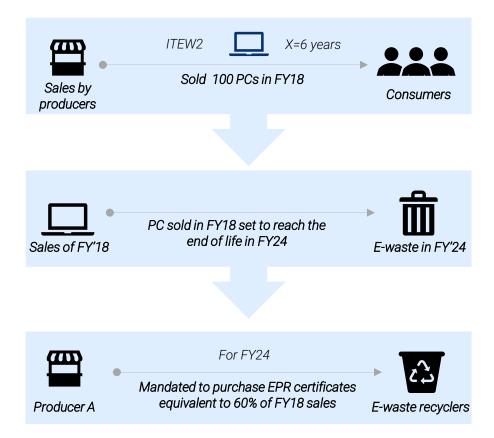


% of e-waste from FY Y-X* mandated to be recycled

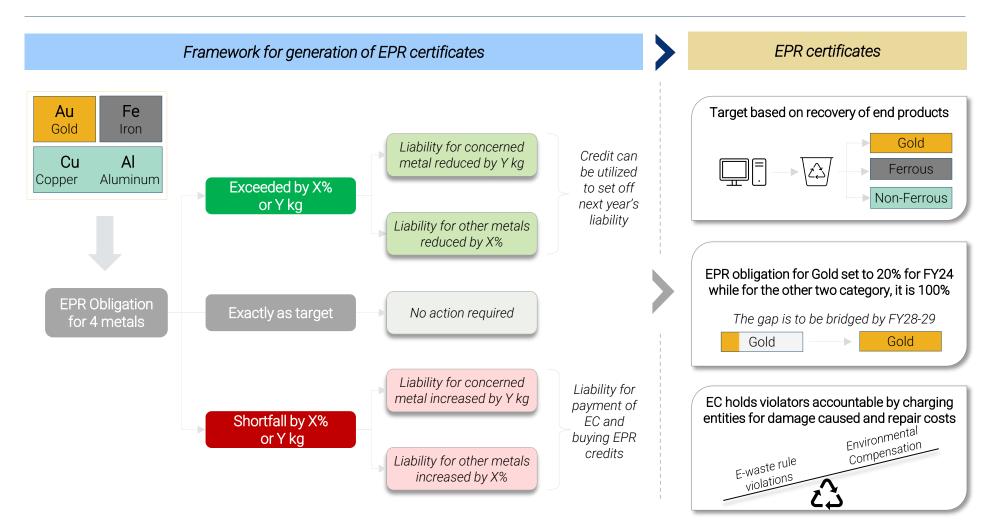
Note(s): (1) New producers are those with sales operations shorter than their products' average lifespan, as per CPCB guidelines (2) Y is the current year, and X is the average life of the product (3) PC refers to Personal Computers (4) X is decided by CPCB for list of EEE items (5) 'End-of-life' refers to when a user intends to discard a product

Recycling target calculation

Illustrative



1 In India, EPR obligation is tied to extraction of 4 key metals from e-waste

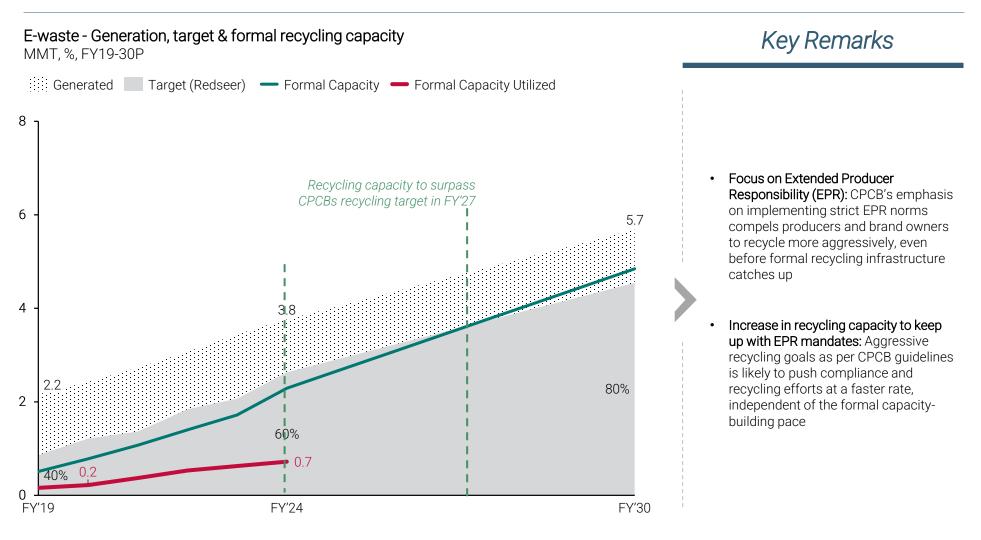


Note(s): (1) Based on the end metals collection target (2) Environmental compensation (EC) for e-waste is a monetary fine imposed on producers, manufacturers, recyclers, or refurbishers who violate the E-Waste (Management) Rules, 2022 (3) Ferrous metals: Iron, Non-ferrous metal: Copper and Aluminium

Source(s): CPCB, RedCore analysis

India

Current formal capacity is below the target for e-waste recycling

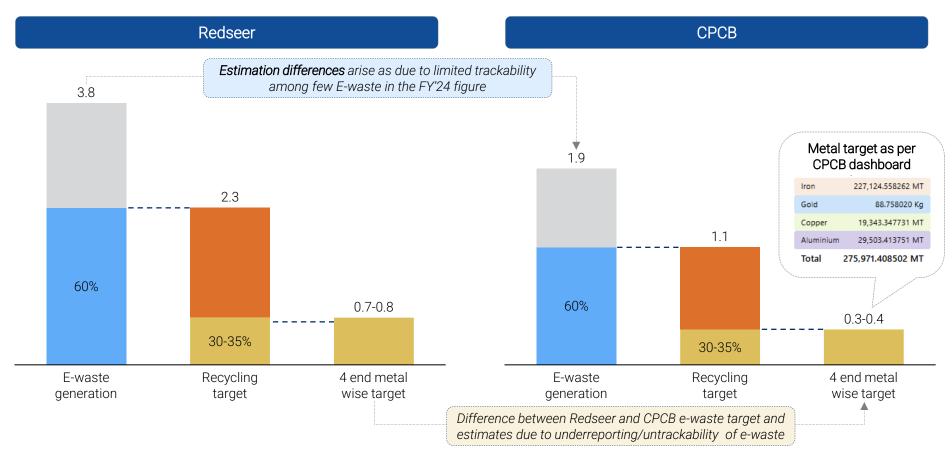


Note(s): (1) The mandated e-waste targets are based on RedCore estimates of e-waste generation. As per CPCB's calculation, the target for four key metals in FY'24 was 0.27 MMT

Source (s): Desk Research, RedCore Analysis

The CPCB's estimate for the four metals is lower due to the limited trackability in certain categories of e-waste

E-waste - Generation, Target & End-product wise target In MMT, FY24 CPCB target for e-waste generated 4 end wise metal contribution by weight in e-waste Weight of other materials (Plastic, other metals) in e-waste



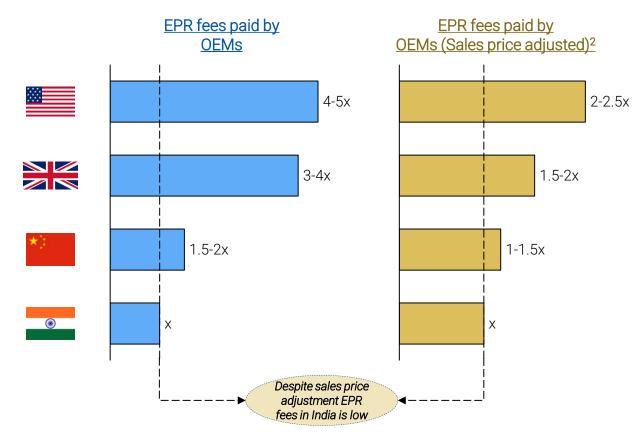
Note(s): (1) EPR mandates for FY'24 is 60%

Source (s): Desk Research, Redseer Analysis

India

3 EPR based fees is significantly low is India as compared with global peers

Divergence between India & other countries Indicative



Key Remarks

EU

Advance recycling fees: Consumers contribute to e-waste recycling through fees, including an advanced recycling fee (6-10%) that pre-funds a portion of the recycling costs traditionally borne by manufacturers

CHINA

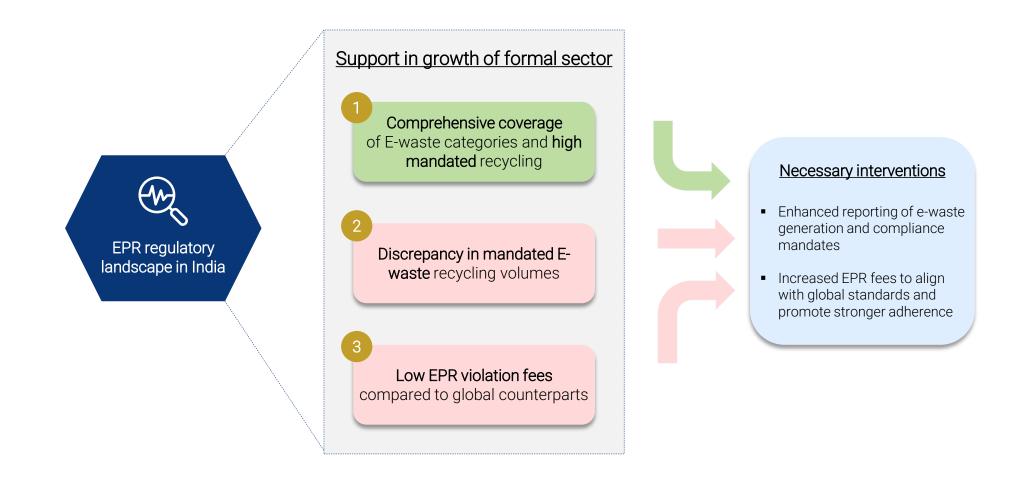
E-waste is managed under a dual system where manufacturers are mandated to take responsibility for recycling their products, and consumers pay recycling fees

- Consumer: Pay collection or trade-in fees
- Manufacturers: Fund recycling under EPR

Note(s): (1) Fund Recycling in China: Manufacturers finance e-waste recycling, including dismantling, processing, and supporting certified recyclers under EPR (2) Sales price adjustment accounts for the comparative purchasing prices of electronics with similar specifications across different countries

Source (s): Desk Research, Redseer Analysis

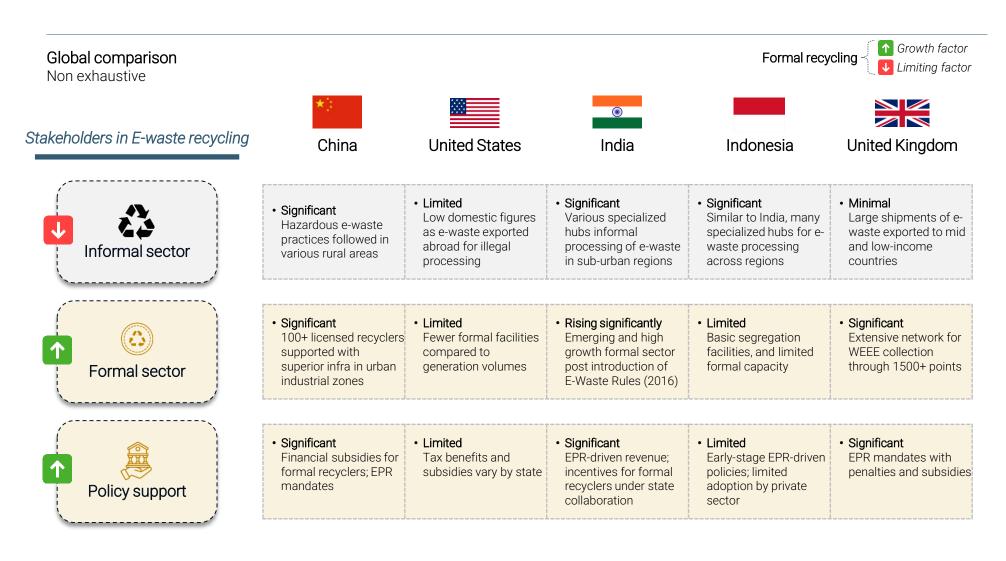
Strengthening India's EPR framework through enhanced compliance measures and aligned fees is critical to driving the growth of the formal recycling





Secondary metal extraction – Opportunity Landscape

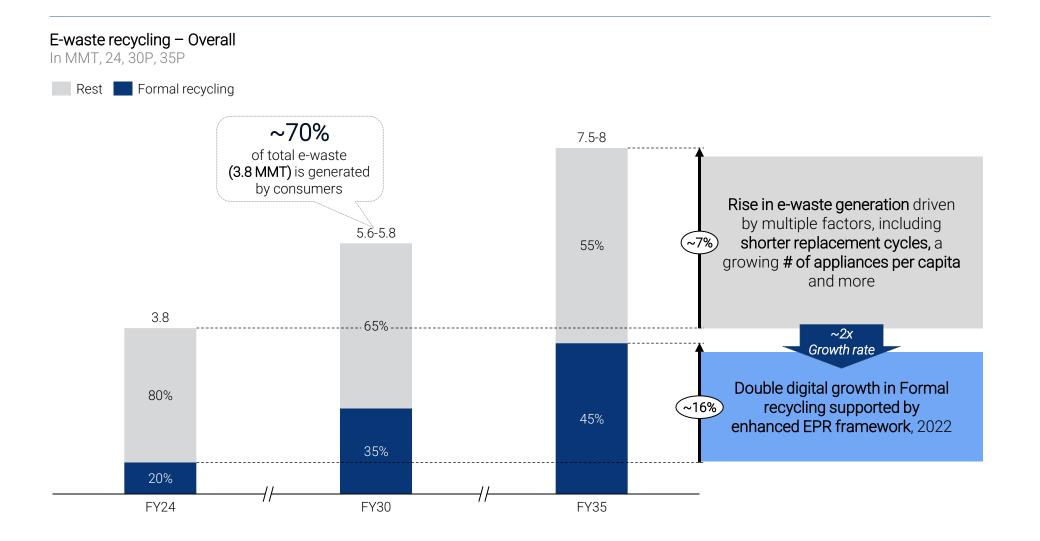
India lags behind developed nations but is expanding recycling opportunities with recent regulatory support



Note(s): (1) The first regulatory framework for E-waste in the USA was set in 2003 when California passed the Electronic Waste Recycling Act (EWRA)

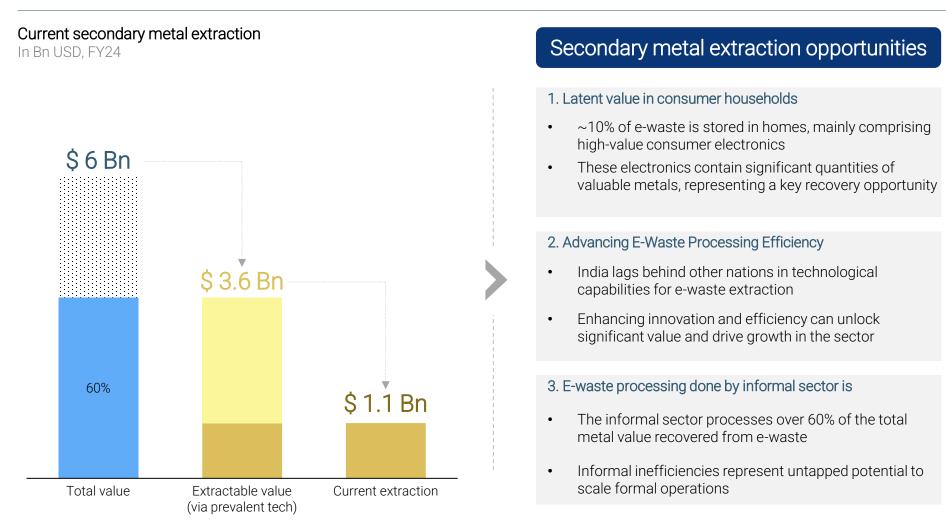
Source (s): Redseer analysis, Desk research

Formal recycling is set to grow twice as fast as e-waste generation over the next decade



Potential

Currently, only 1/3rd of extractable value is being extracted from e-waste



Note(s): (1) Total value represents total value of metals and plastics present in e-waste (2) Extractable value refer to the total value that is extractable using prevalent technologies and methods (3) Current extraction refers to the total value extracted by formal and informal channels from the generated e-waste

India generates over USD 1 Bn in recoverable materials, with formal recyclers capturing just 25-30% of the economic value



Key Remarks

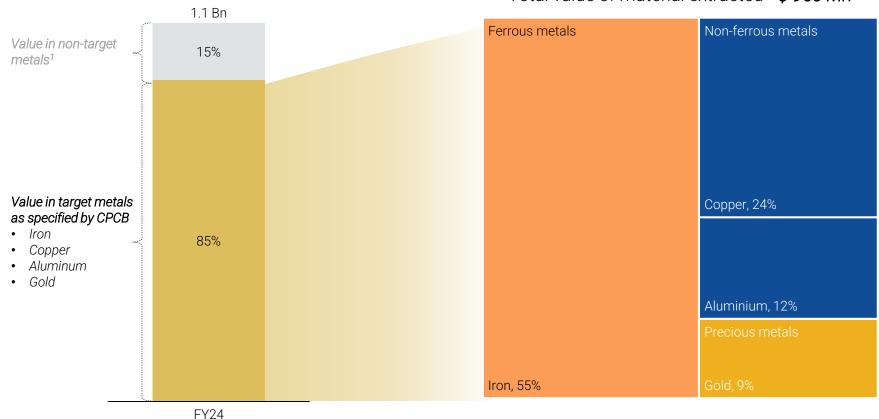
- Untapped Potential in Metal Recovery: A significant gap exists between the potential and actual recycled metal value in e-waste, highlighting missed opportunities to capture valuable resources
- Recycling Efficiency: Despite advancements, metal recovery from ewaste remains inefficient, suggesting gaps in infrastructure and processes to handle rising volumes
- Growing Economic Opportunity: The increasing metal value in e-waste presents a substantial opportunity for India to enhance recovery efficiency and `lead in sustainable metal extraction

Note(s): (1) Grade A Recyclers employ advanced tech for metal recovery from e-waste with minimal environmental (3) Grade B recyclers are dismantlers focusing on disassembling e-waste into components and preliminary metal extraction lacking advanced recovery capabilities

Four key metals targeted by CPCB account for 85% of the economic value from ewaste recycling

Material value composition of E-waste

% total value, FY24

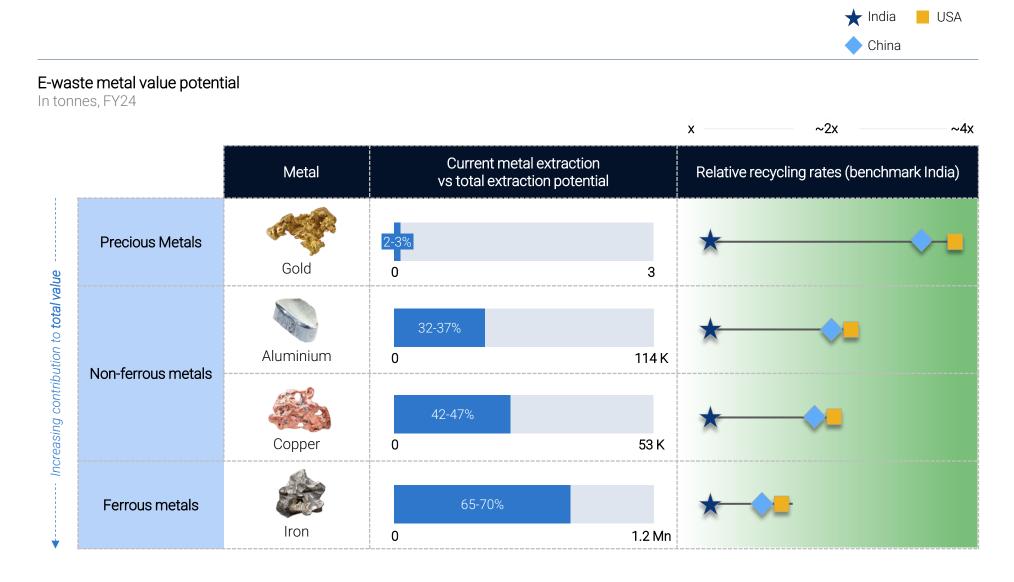


Total value of material extracted - \$ 950 Mn

Note(s): (1) Non-target metals includes silver, palladium, nickel, cobalt, indium, etc.

Source (s): Redseer analysis, Expert Discussions

However, India's recycling rate still lags behind other major economies....



Note(s): (1) Current extraction defined as recovered metals in a year as % total metal present in e-waste generated in that year

....due to high informal presence and limited adoption of advanced metal extraction techniques

Unavailable in India

Global Comparison REE extraction methodology

		* China	USA	UK	۰ India
Extraction process	Hydrometallurgical processes	\checkmark	\checkmark	\checkmark	\checkmark
	Pyrometallurgical processes	~	\checkmark	√	\checkmark
	Bioleaching	\checkmark	\checkmark	\checkmark	×
	Supercritical fluid extraction	~	\checkmark	~	×
	Ionic liquid Extraction	\checkmark	\checkmark	\checkmark	×
Specialised machinery	High temperature rotary kilns	~	✓	~	~
	Magnetic separation units	\checkmark	\checkmark	\checkmark	0 ¹
	lon-exchange chromatography columns	✓	~	✓	×
	ICP reactors	~	✓	✓	×

Key Remarks

- Technological Disparity: India lacks advanced REE extraction technologies such as bioleaching, supercritical fluid extraction, ionic liquid extraction, and electrochemical methods, which are prevalent in other major REE-extracting countries
 - Advanced Machinery Gap: India lacks access to REE-specific machinery like ICP reactors and ion-exchange columns, which limits extraction efficiency
- Strategic Opportunity: Investing in these technologies may reduce India's dependence on imported REEs and capitalize on the increasing e-waste generated domestically

Note(s): (1) In some facilities basic magnetic separation units might be present in India

While these recycling processes are cost-effective, they have a lasting environmental impact

Technical extraction process

		Recovery Efficiency (%)	Processing Time (hours)	Cost effectiveness	Environmental Impact
Available in India	Hydrometallurgical processes	80-95	1-4	Low	
	Pyrometallurgical processes	60-95	2-4	Low	
Unavailable in India	Bioleaching	40-90	48-96	Moderate	
	Supercritical fluid extraction	80-95	2-3	Moderate	
	Ionic liquid Extraction	85-98	2-6	High initial cost	

Key Remarks

High

Low

- Hydrometallurgical Processes: Generate toxic effluents and acidic waste, leading to soil and water contamination and long-term ecosystem degradation
- **Pyrometallurgical Processes:** Release harmful emissions like SO₂ and heavy metals, contributing to air pollution, acid rain, and global warming
- Scalability of Advanced Extraction Techniques: While scalable in other countries, India's slow uptake of SFE and ILE risks missing out on these innovations that could enhance domestic REE extraction

For instance, even with the methods India employs, India lags behind China in extraction purity, processing speed, and efficiency, except for a few players

High

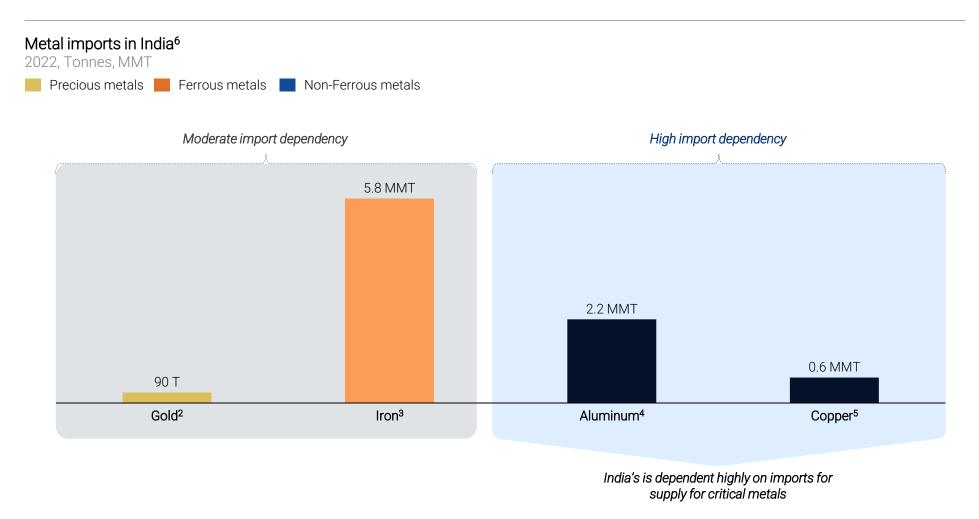
Low

Technical extraction process – Comparison Available in India

		Hydrometallurgical processes			Pyrometallurgical processes				
		Extraction Purity (%)	Processing Time (hrs)	Operational Efficiency (%)	Extraction Purity (%)	Processing Time (hrs)	Operational Efficiency (%)		
	India vs China								
	China	High	Low)	High	Low)		
Prevalent techniques in India	India	Moderate	Moderate		Low	Moderate			
nique	Indian players comparison								
lent tech	Attero	High	Moderate		Moderate	Low)		
Preva	Ecoverva Ewaste Recycling Pvt Ltd	Moderate	Moderate) _	Low	Moderate			
	Tes - Amm	Moderate	Moderate)	Moderate	High			

Note(s): (1) A+ recyclers includes players with MMT 20k+ recycling capacity

Insufficient secondary metal extraction increases India's dependence on imports

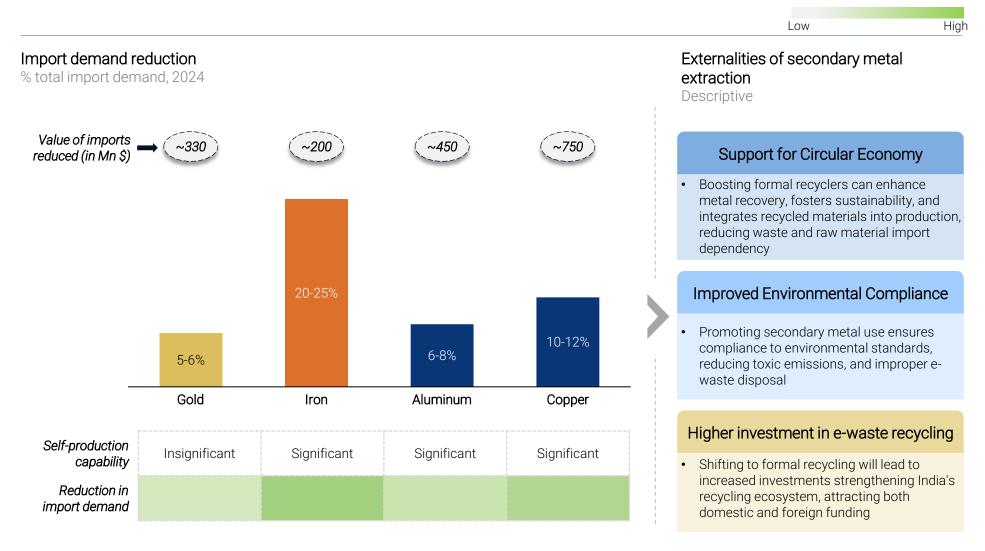


Note(s): (1) Import dependency refers to the proportion of industrial demand met through imports, categorized as Moderate (<50%) and High (>50%). (2) Gold imports exclude imports for jewelry manufacturing (3) Iron imports include iron and steel products but exclude iron and steel scrap (4) Aluminum imports include aluminum scrap, and aluminum alloys (5) Copper imports exclude alloys such as brass and bronze (6) Import volume has been sourced from Indian Mineral Yearbook published in October 2024

Source (s): Redseer analysis, Indian Mineral Yearbook

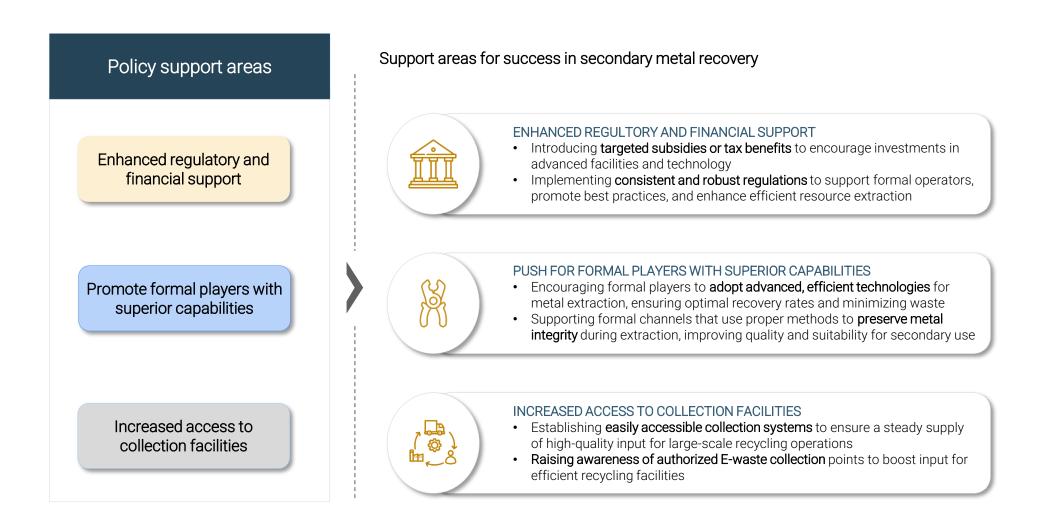
Potential

An efficient secondary metal extraction infrastructure can significantly reduce import dependency for key metals



Potential

Policy support is critical to the growth of formal recyclers, enabling them to compete on a global scale in secondary metal extraction



Acknowledgements



Jasbir S Juneja (Project Partner) jasbir@redseer.com



Yashraj Rajput (Business Analyst) yashraj.rajput@redseer.com



Ankit Yadav (Project Manager) ankit.yadav@redseer.com



Vasudha Chanana (Business Analyst) vasudha.chanana@redseer.com

redseer

Thank You info@Redseer.co

f) facebook.com/redseerconsulting

() twitter.com/RedSeer

(in) linkedin.com/company/redseer-consulting

Flexible in approach, firm on results.

Redseer.co

Disclaimer and confidentiality notice: This document contains information that may be confidential and proprietary. Unless you are the intended recipient (or authorized to receive this document for the intended recipient), you may not use, copy, disseminate or disclose to anyone the message or any information contained in the document.

Bangalore. Delhi. Mumbai. Dubai. Singapore. New York

© 2024 Redseer confidential and proprietary information